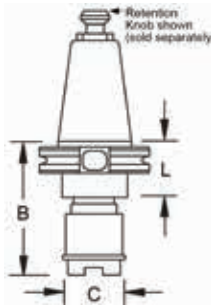


Tension & Compression Tap

CAT40 & Straight Shank Tension & Compression Tap Holders



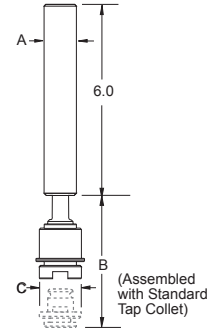
CAT40 Shank



- Tension & Compression style has axial float for precise thread pitch
- Holders travel in tension .75"/compression .37"
- Uses popular Bilz style quick-change collet system (see page 622).



Straight Shank



CAT40 Tension & Compression Tap Holders

Taper	Collet Size	Gage Length (B)*	C	L	Part #
CAT40	Bilz #1	4.56	1.75	1.38	RC4THT01456
CAT40	Bilz #2	6.47	2.25	1.38	RC4THT02647

* The "B" dimension is the assembled length including standard tap collet

Straight Shank Tension & Compression Tap Holders

Shank ϕ	Collet Size	B*	C	Part #
1.00	Bilz #1	2.50	1.50	RTHSST01850
1.25	Bilz #2	3.25	1.88	RTHSST02925

* The "B" dimension is the assembled length including standard tap collet